

SOUTH PRODUCTION NOTES

December 16, 2014
Day shift Notes

BASF EMPLOYEES
54 Last Recordable
534 Last Lost Time

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

Great Job by everybody who helped with the clean up and start up of line 3.

#1 MED / AL 4126 1/16th:

On hold until the production meeting to see if we are to continue. WOW was written yesterday to have the mixer door seals replaced. We need to get to LOT 45 bag 16 at least.

Midnight shift: On hold. Will probably need to make more material at some point.

Day shift:

Afternoon shift:

#1 RC /AL 4126 1/16th:

Calciner is running. Continue on. If the calciner kicks out , we are to relight it and continue.

Midnight Shift: Continued. No issues.

Day shift:

Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Hold –Spiral elevator is still down. **Be sure to use wet mix on every batch.**

Midnight shift: hold

Day Shift: Repairs continuing

Afternoon Shift:

#2 RC/ Cu 0860:

Bladder on bag off station should be working now. Still need to feed bags on 1st floor (Bodmann will advise)

Midnight shift: awaiting Feed

Day Shift: Awaiting feed.

Afternoon Shift:

Exhaust to

#3 MED/ D-1780:

Running.
Midnight shift: Continued.
Day Shift:
Afternoon Shift:

#3 RC / D 1780 :

Continued.
Midnight shift: Continued.
Day shift:
Afternoon Shift:

Exhaust to CTO

#4 RC / 5202:

Continued to feed. Have been running with a discharge rate around 400 without any leaks. Many attempts have been made to run above 600, but the feed end has leaked every time. The seals were adjusted on Saturday morning.
Midnight shift: On hold for maintenance.
Day Shift:
Afternoon Shift: Maintenance was unable to replace the trunnion barring. Will need to be worked on during day shift.

Exhaust to Trimer

#5 RC / Cu-3819:

Make sure to get your surface areas!

New material in rail sheds and behind 4/5

Midnight Shift:

Day shift: Last bag feeding, do not hang any more material. After hopper is empty turn on blow downs Dust collector for 30 min and check Vacumax system to verify they are empty. WOW to replace belts on 5B Dust collector, and possibly replace barrings.

Afternoon shift: Unable to locate the 5 bags of Old Bridge material. John Bodamann and Jack Pettry were called, but still were unable to locate. The feed hopper was cleaned and additional material from the hopper was fed through the calciner.

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Use Auto Sampler for bags. 32 oz and a 16 oz grab for every bag. Be Sure to Check Weigh all bags and fill out sheet by Scale.

Midnight shift: Continued to feed. Totes were not being flipped over and washed out. Additional operators needed to be assigned to catch up on this. Need to make sure the bag that is on the second floor on the discharge end of the dryer gets fed through the floor.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift: no activity

Day Shift: No activity

Afternoon shift:

New Pfaudler / D 5253 done

Pfaudler glass was inspected Friday. Will need to put the steam on it sometime over the weekend for about four hours in order to cure it.

Midnight shift: No change.

Day Shift: Steam turned off, need to verify tomorrow with Tech if patch is dry enough to seal up and start using. Need instructions of blanks to remove if any.

Afternoon Shift:

7 Tank AMT, KLP solution next?

Tank was being rinsed over weekend. Tank will not be needed until late December...will try to get cleaning instructions soon. Tank has a lot of residue on bottom...needs cleaned

Midnight Shift: no activity

Day Shift: No activity

Afternoon shift:

Old Pfaudler / D-0756:

Pfaudler was cleaned over the weekend.

Midnight Shift: No change.

Day Shift: Holding for inspection on 12-16 days

Afternoon shift:

National Dryer:

Schirmer finished bead blasting.

Midnight Shift:

Day shift: Cleaning completed by Shirmer.

Afternoon Shift:

PK Blender/AI-3915:

Last bag of Catapal was used. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.

Midnight Shift: No change. Any more Catapal coming??

Day shift: NA

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift:

Tower 3/ Cu 0860:

Running, waiting for instructions on loading additional batches

Midnight Shift: Running.

Day shift: Started up. On days.

Afternoon shift:

Tower 6 / Pd 1930:

Tower was loaded and fired up Sunday evening after repacks were finished on Sunday. Reuse drums, if drums are in good condition, black out labels with spray paint and put new label on drum.

Midnight Shift: Continued.

Day shift: continue

Afternoon shift:

North Screener / Cu-0860:

Change to Cu-0860. Keep running WOW for leaking Pump

Midnight shift: on hold. Screening completed on Sunday.

Day shift: Holding

Afternoon shift:

South Screener / Cu-0860:

Change to Cu-0860. Keep running, WOW for leaking Pump

Midnight shift: on hold. Screening completed on Sunday.

Day shift: holding

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.

Midnight shift: No dice. Manpower.

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.

Midnight shift: No dice. Manpower.

Day Shift:

Afternoon shift:

TK #2 / V 2046:

Running 2046

Midnight shift: Continued.

Day Shift: continued

Afternoon shift:

TK #4 / Cu 2508 next:

Need to switch to 0540 saggars

Midnight shift: down

Day Shift: down, MOD for Cu 2508 at TK office. Planning on starting after V 2046 ... no firm date yet

Afternoon shift:

Harrop Kiln / Al 3920:

Al 3920 - 90 min Cart- operator must keep area cleaned

Midnight shift: Continued.

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: NA

Day shift: NA

Afternoon Shift:

Priorities:

Priorities 1 through 12 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) East Pfaudler/HC-11 Dryer/#6 RC
- 3) #4 Tunnel Kiln/Mill
- 4) #1 Line/#1RC
- 5) Harrop Kiln
- 6) Horne Tableting
- 7) #5 RC
- 8) #4RC
- 9) South PK
- 10) #4 RC
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip

AI-3915 and AI-3920 are starting to move up the list, we are projecting to be late to our commitment to Seneca in delivering the AI-3920 by year end.

In reviewing their plan, we can be ~1 week late at most before it affects them, which in turn affects when the material returns for reduction, which places the burden on us to still meet the QVAM ship date.

Projected end date on the AI-3920 T is showing as Jan 5th.

Maintenance & Other

- 1) #2 Line will be down until Monday at least for spiral repairs - #2RC - test out new syntron controls while line is down
- 2) Acid wash new pfaudler for repairs week of December 15 DONE
- 3) Vacuum national drier best as possible to soda blast next week Done
- 4) Drop tower 6 bottom and sheave change Monday December 8. Reinstalled
- 5) Need to clean and acid wash T4 and T-6 in Building 27 for checks. timing TBD based on how much 6081 we need to finish and when. Val also needs a week for punchlist items

Shipments to finish for December

- 1) D5253 - wraps up this weekend, analyze and ship ASAP
- 2) D-0756 - finishes mid December - need a plan to ship without final metals analysis (TDR with ART?)
- 3) V-2046 - told Tim C we would target a min of 25K week of Dec 22 with the last week of the month as a fallback, which I would like to avoid.
- 4) Cu-0860 drum fix DONE